

## S-ION-115 EMMITTER POINTS INSTRUCTIONS

The two emitter points are permanently embedded in a plastic clip which you remove and replace as a unit.

**CAUTION**  
**!**

The emitter points are very sharp. Handle carefully and only touch the plastic clip. To avoid damaging the points, do not touch them with a hard object such as the screwdriver.

### 1. Remove the old clip

1. Disconnect the power and air supplies from the ION-115 blow-off gun.
2. Insert the tip of a screwdriver into the slot on the underside of the gun barrel.
3. Using the screwdriver as a lever, loosen the old clip, then grasp it between your thumb and forefinger and detach it from the gun. **See Figure 1.**

### 2. Install the new clip

1. Orient the gun with the barrel pointing up. Grasp the new clip between your thumb and forefinger and align it so the curved edges of the clip match the curve of the inside of the gun barrel.
2. Align the blunt prongs of the emitters with the holes in the barrel and drop the clip into place.
3. Press the clip all the way in using the tip of a screwdriver.

The clip should fit snugly between the raised rim of the barrel and the raised rim of the air nozzle. If the clip overlaps the air nozzle, it is installed backward.

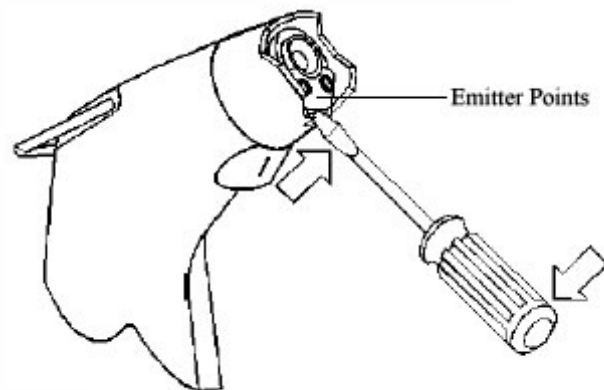


Figure 1. Use the screwdriver as a lever.